

SPECIFICATION AMENDMENTS:

Please replace "TABLE 1" on page 17 of the specification with the following amended "TABLE 1."

TABLE 1 Alloy Compositions (Working Examples)

No.	C	Si	Mn	P	S	Ni	Cr	Mo	W	Al	Ti	Nb+Ta	B	Mg, Ca, Zr	Cu	V	Fe	Ti/Al
A	0.05	0.12	0.11	0.002	0.001	50.2	16.2	1.2	0.5	1.42	2.62	1.25	0.003	-	-	-	26.3	1.85
B	0.03	0.21	0.15	0.001	0.001	60.4	15.0	1.6	1.1	1.37	2.38	1.48	0.002	-	-	-	16.3	1.74
C	0.06	0.46	0.29	0.001	0.002	39.9 <del>29.2</del>	17.8	1.6	1.6	0.92	1.81	1.49	0.005	Zr 0.04	-	-	34.0	1.97
D	0.04	0.10	0.09	0.002	0.001	53.7	17.4	0.5	1.8	1.39	2.70	0.83	0.003	Zr 0.05	0.83	-	20.6	1.94
E	0.05	0.13	0.16	0.001	0.001	47.5	15.9	0.9	0.9	1.47	2.45	1.30	0.004	Mg 0.002	-	-	29.2	1.67
F	0.03	0.19	0.23	0.002	0.001	45.0	14.3	0.4	2.4	1.28	2.54	1.17	0.002	Mg 0.002	0.26	32.2	1.98	
													Ca 0.001	-				
													Zr 0.03					
G	0.05	0.11	0.18	0.001	0.001	32.6	14.8	0.5	1.2	1.35	2.61	1.38	0.006	Mg 0.002	-	-	45.2	1.93
H	0.04	0.20	0.19	0.001	0.001	51.1	15.5	0.6	1.5	1.41	2.47	1.42	0.003	-	-	0.6	25.0	1.75